

Garant**Indexable insert for turning DC.T 11T302, for finish machining, Grade: HB7315-1**

Order data

Order number	260356 HB7315-1
GTIN	4062406769871
Item class	21G

Technical description

ISO code indexable insert	DCGT 11T302
Grade	HB7315-1
Main application	N
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting depth a_p	0.05 - 0.6 mm
Chip breaker	AF
Tool material	Carbide
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 600 m/min

Cutting conditions	continuous
Feed f	0.03 - 0.1 mm/rev.
Tolerance	G
Type of product	Indexable insert for turning